

# K-DRIVE



## KD600 SERIES Vector inverter



## ABOUT US



Shenzhen K-Easy Automation Co., Limited is a professional manufacturer, specialize in R&D And production of AC drives. We have built up a comprehensive product family. Frequency inverters' power covers the range from 0.4 to 630kW, and voltage range is between 220V and 480V. More than inverters are running smoothly 300, 000 units at different industrial sites.



## COMPANY PROFILE



We believe "quality is life", so we will test all products before shipment, All Module of our VFD will be used quality is life with Infenion only. With years of persistence, the total failure ratio of Our frequency inverters has been controlled below 1%. We never lose a customer because of the quality problem;

With Strong R&D and Engineer Team, makes our after-service very easy, For all doubts and requesting for technologies supporting, We can offer detailed Solution without delay, so for us, "Not Only Products, But also solutions";

All our products will be offered with 24 months Warranty Period instead of 18 months;

**Join us, enjoy the business.**

## QUALIFICATION HONOR

(ISO9001 quality management system certification & CE certificate)



## BIGGER SIZE, BIGGER POWER

Do whatever you want | Give you what you want



# QUALITY OUTSTANDING QUALITY

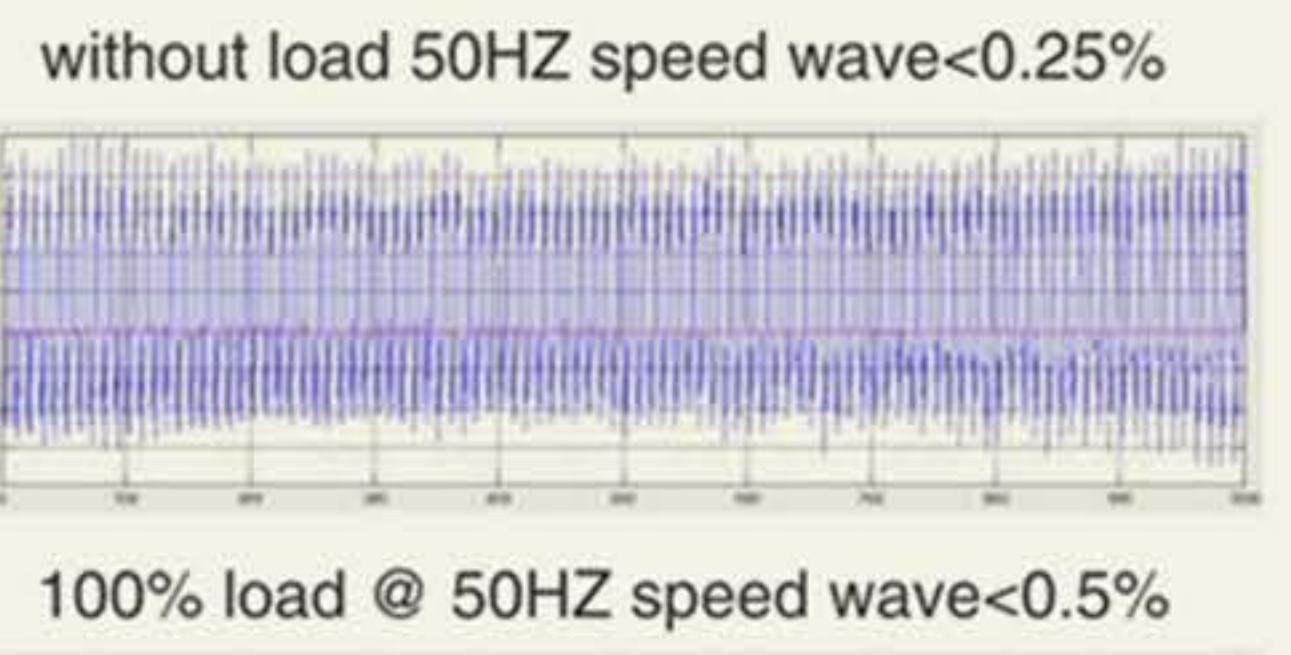
01	100%	Start Torque@0.5Hz
02	200%	Overload Capability
03	±0.5%	Speed accuracy
04	40 °C	Ambient Temp
05	1:100	Speed Regulation
06	16	Multi-step speed max.

## FULL FUNCTIONING

485 communication interface + 16 speed adjustable

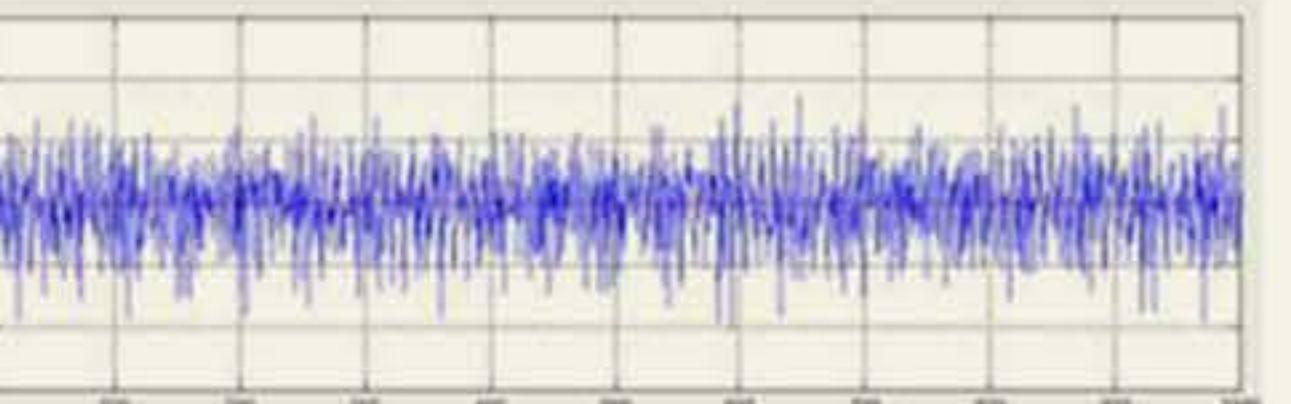


## EXCELLENT PERFORMANCE

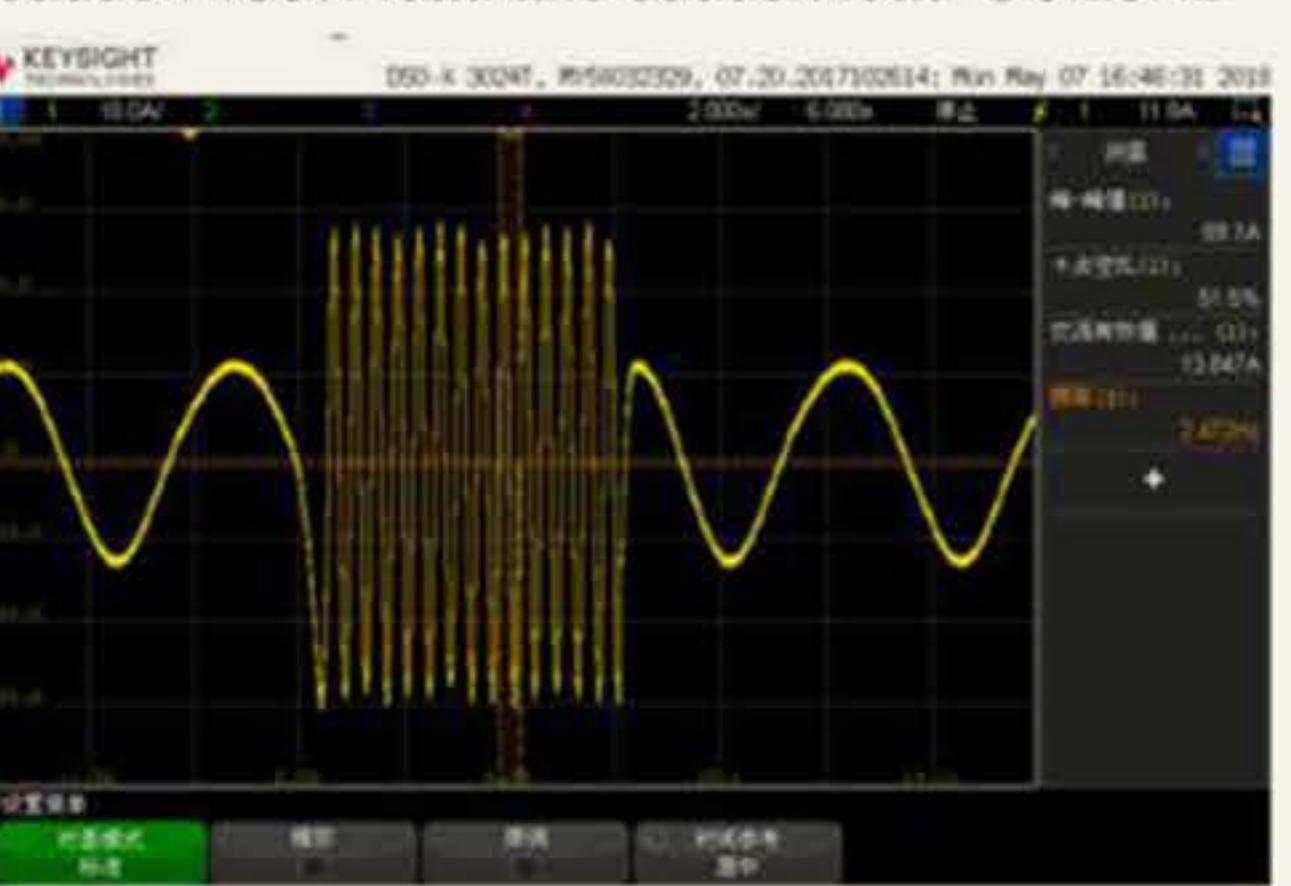


### HIGH SPEED ACCURACY AND WIDE SPEED RANGE

High speed accuracy and wide speed range  
Steady speed accuracy:  $\pm 0.5\%$  (SVC),  
 $\pm 0.02\%$  (VC)  
Speed range: 1:200 (SVC), 1:1000 (VC)  
Heavy load overload capability:



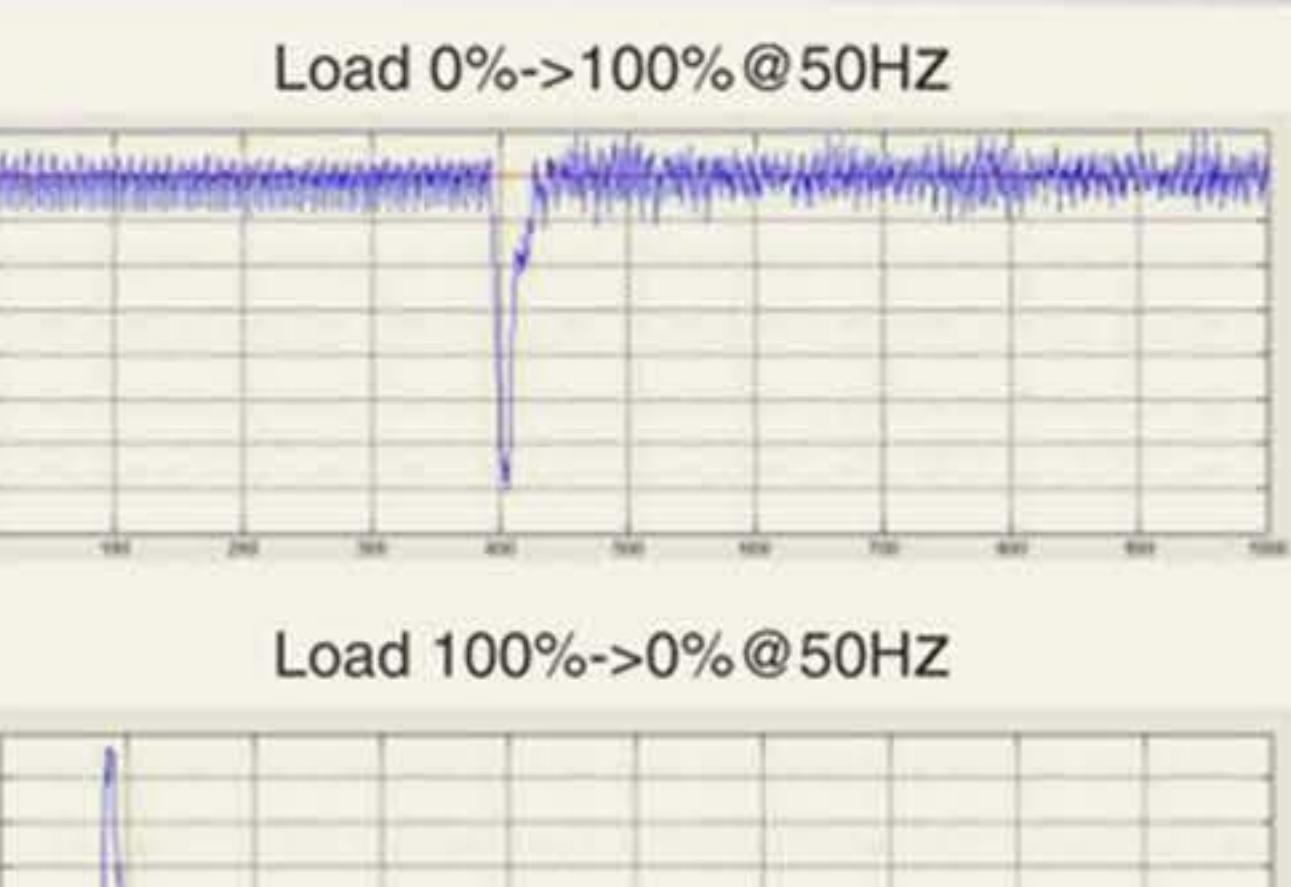
High torque in low speed in SVC mode:  
sudden 150% load and sudden load @ 0.25Hz



### HIGH TORQUE IN LOW SPEED, FAST RESPONSE

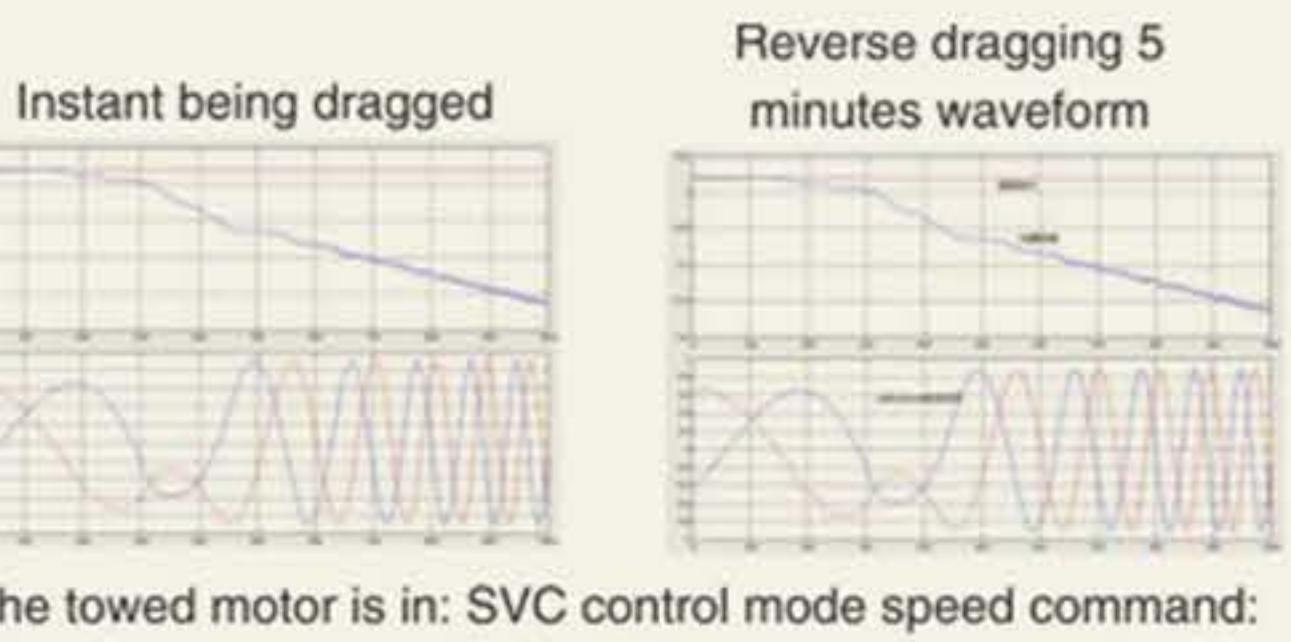
High torque in low speed, fast response  
Load capacity in low speed:

VF: 180%@0.50Hz  
SVC: 180%@0.25Hz  
VC: 200%@0.00Hz



### RAPID RESPONSE TO IMPACT LOADS

When it meets with sudden load change, inverter can quickly restore the speed, reduce the speed fluctuation, and ensure the production stability and high quality finished products.



### OPTIMIZED SVC ALGORITHM, STABLE OPERATION IN POWER GENERATION

At present, most of the inverters can not work stably under the SVC control mode (especially in the case of being reversed).

KD600 can run very well, and it achieves great convenience in some special applications (such as tension control in rewinding and winding).

## STABLE AND RELIABLE

Synchronous Motor	
Rotational Auto-Tuning	Applications requiring high starting torque, high speed, and high accuracy.
Stationary Auto-Tuning	Applications where the motor must remain connected to the load during the tuning process.
Line-to-Line Resistance Auto-Tuning	For tuning after the cable length between the motor and drive has changed, or when motor and drive capacity ratings differ.
Encoder Auto-Tuning	For running the motor at top efficiency all the time.

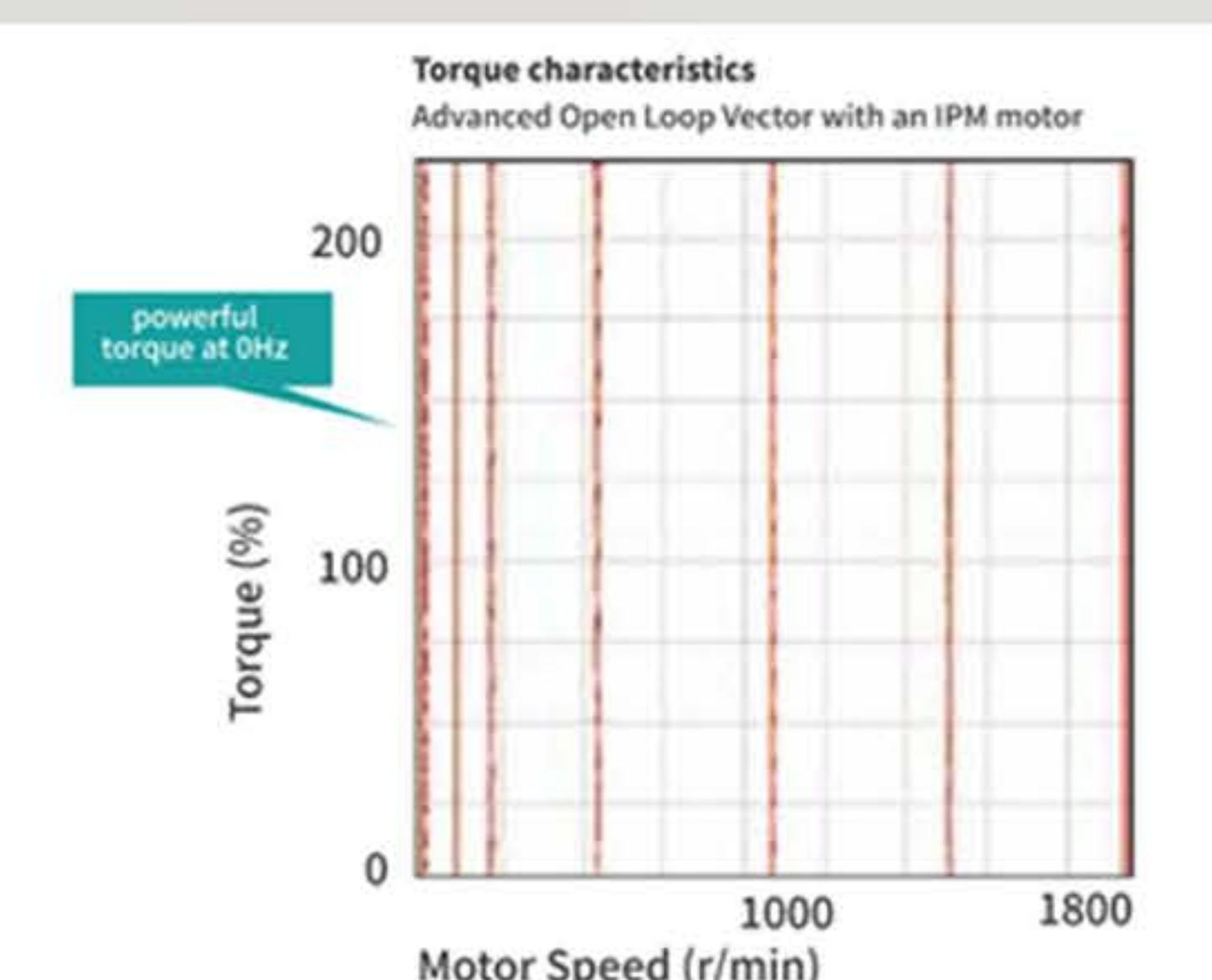
Tuning the Load	
ASR*Tuning	Perfests responsiveness relative to the machine. Until now, this tuning procedure was fairly time consuming to set.
Inertia Tuning	Optimizes the drive's ability to decelerate the load. Useful for applications using Kinetic Energy Buffering Function and Feed Forward functions.

### NEW AUTO-TUNING FEATURES

Auto-Tuning features optimize drive parameters for operation with induction motors as well as synchronous motors to achieve the highest performance levels possible.

Optimizing not only the drive and motor performance, but also automatically adjusts settings relative to the connected machinery.

New Auto-Tuning methods. KD600 continuously analyzes changes in motor characteristics during operation for highly precise speed control.



### POWERFUL TORQUE CHARACTERISTICS

Powerful torque at 0Hz, without sensors or feedback devices. Until recently, sensorless control has been out of reach for synchronous motors.

KD600 series provides powerful starting torque algorithm without relying on pole sensors or motor feedback.

High-performance current vector control achieves powerful starting torque with an induction motor.

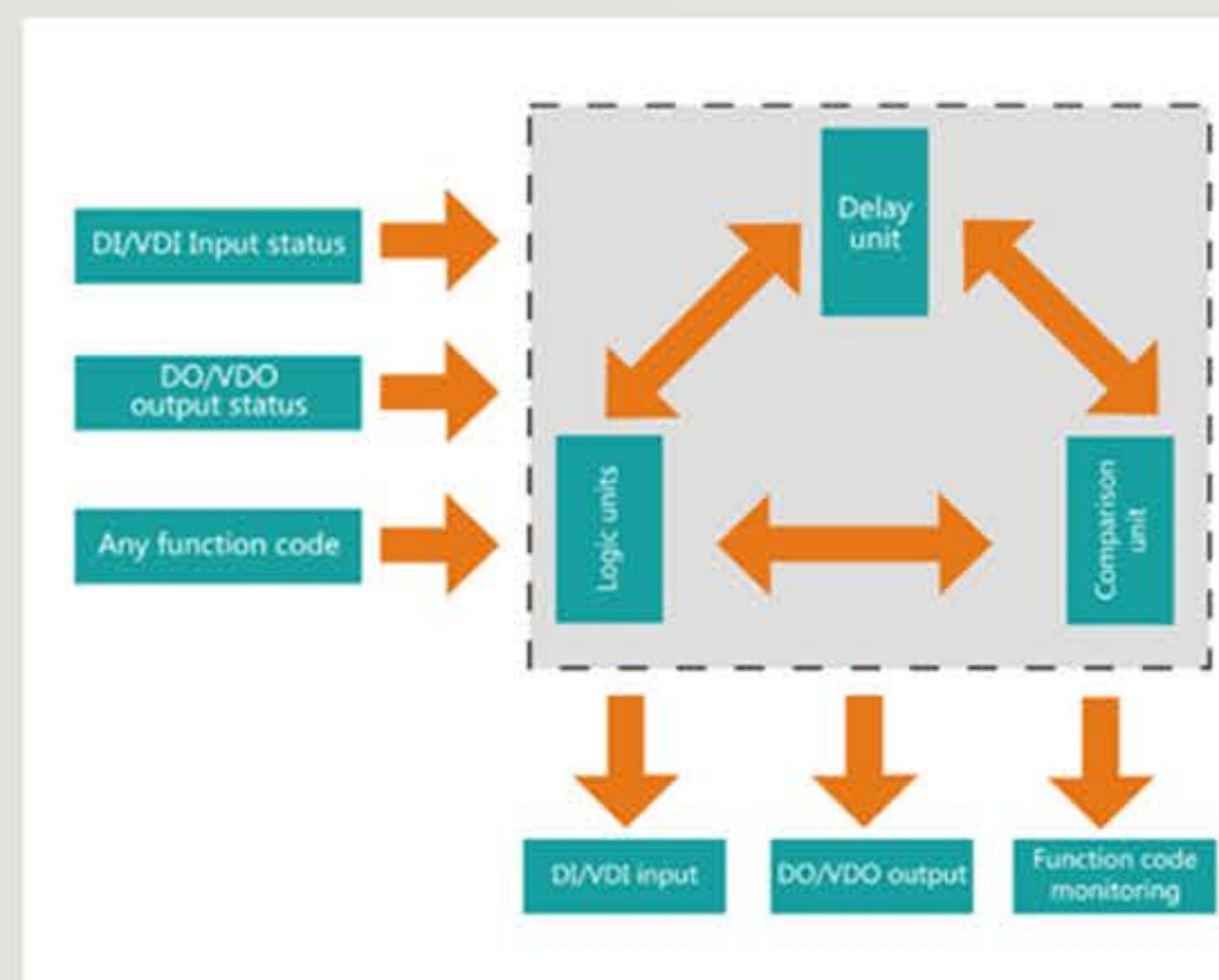
## STABLE AND RELIABLE



### COMPLETE PROTECTION

The whole series has output to ground short circuit protection, over current protection, drive overload protection, motor overload protection, drive over temperature protection, optional PT100/PT1000 motor over temperature protection.

According to the type of fault, it can be set as fault free stop, fault deceleration stop, fault continue to run, and facilitate the on-site handling of emergency situations.



### POWERFUL INTERNAL LOGIC

Built-in up to 6 sets of delay functions, a wide variety of input sources, the output can be used as a variety of other built-in module inputs.

Built-in up to 4 sets of comparator units, any input, multiple comparison functions, the output can be used as a variety of other built-in module inputs.

Built-in up to 4 sets of logic units, arbitrary inputs, multiple logic operations, and outputs can be used as inputs for various other built-in modules.

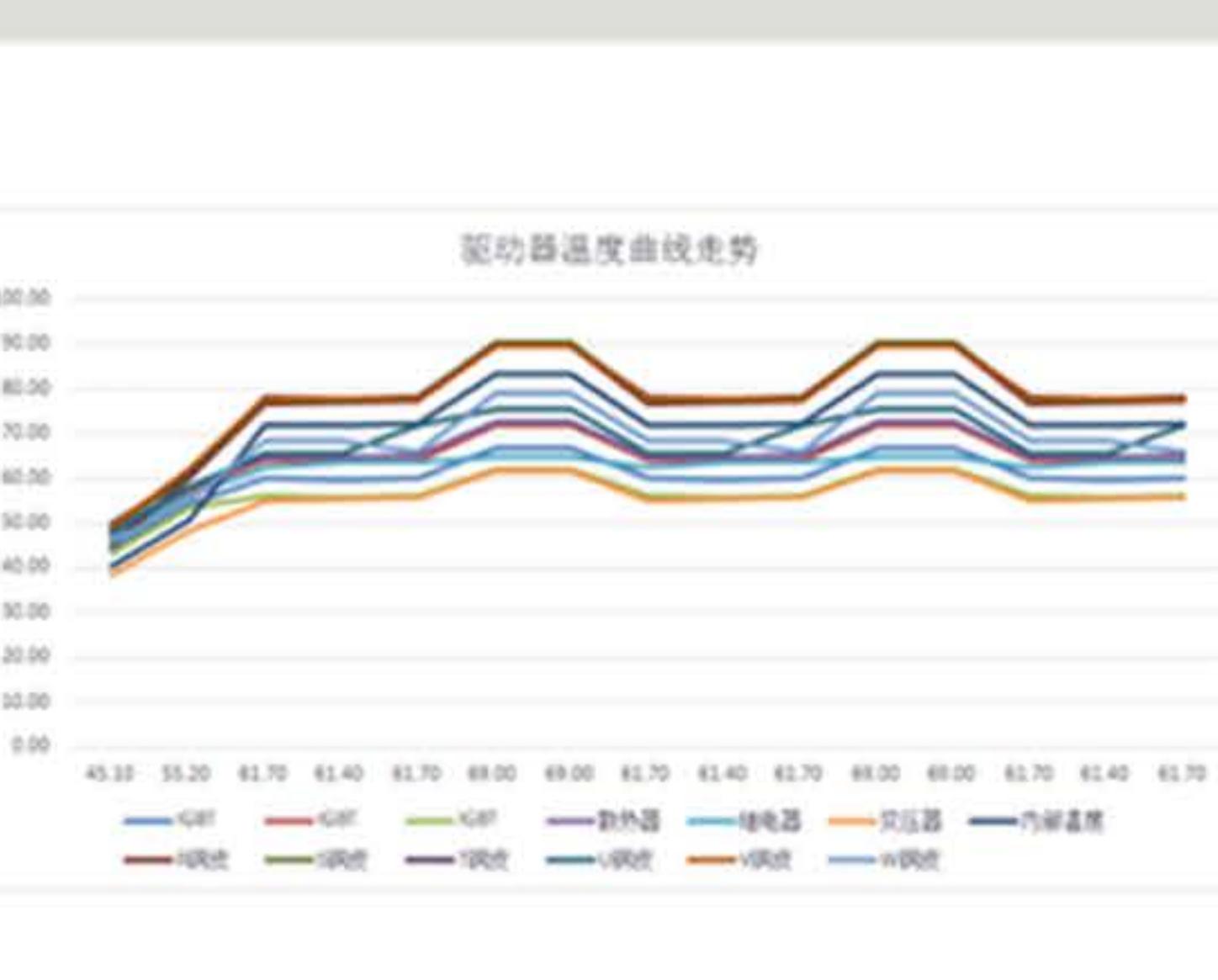


### RICH EXPANSION FUNCTION

Standard ModbusRTU communication function, support for fieldbus such as Profibus-DP, CanOpen, etc.

Supports incremental encoders and resolvers, where incremental encoders are compatible with differential encoders and open collector encoders.

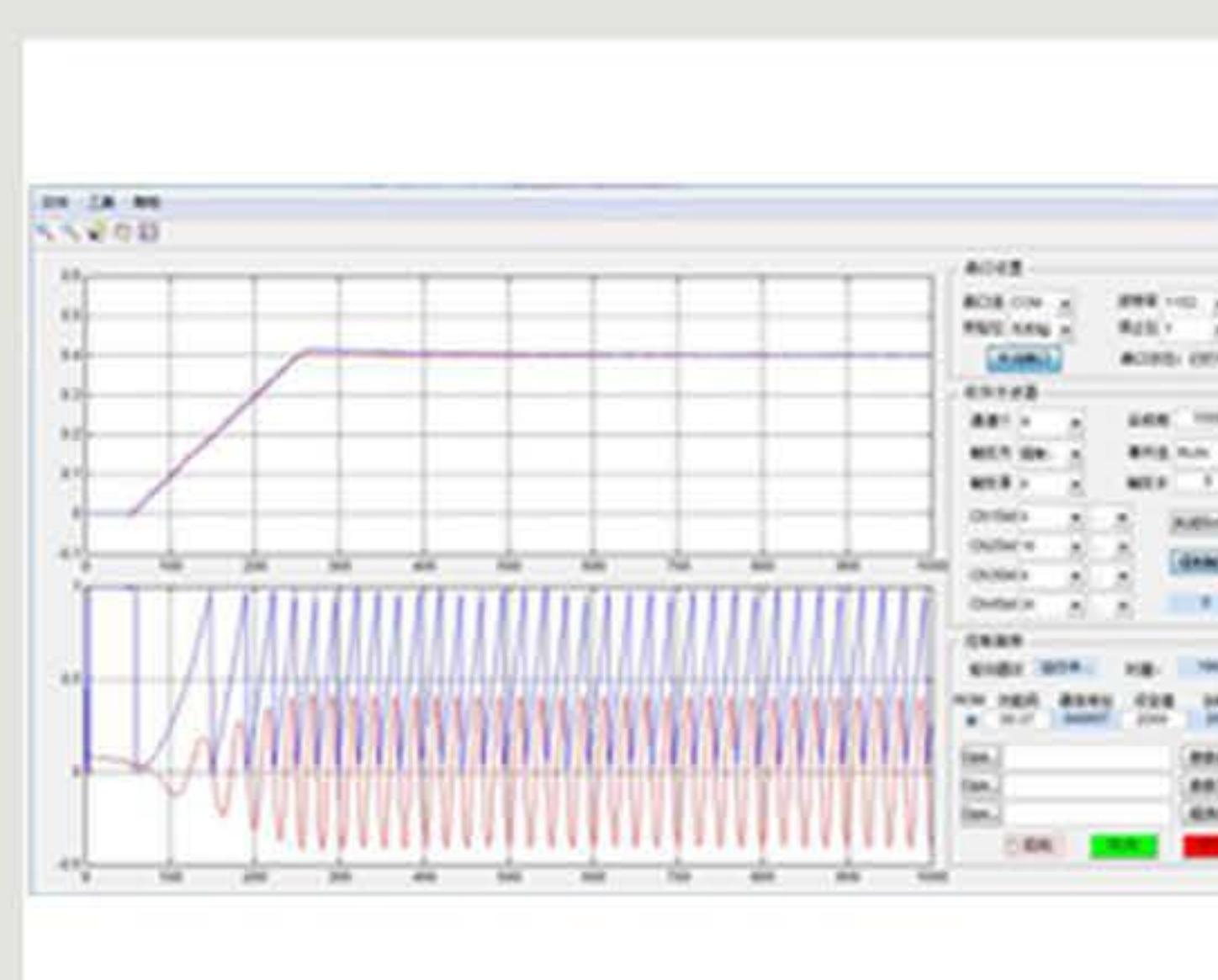
Support for IO expansion.



### RIGOROUS TEMPERATURE RISE TEST

The whole machine temperature rise test uses the most severe cyclic overload test to meet the long-term reliable operation under extreme load conditions.

Cyclic overload test: 1.5 times overload current for 1 minute, ambient current for 4 minutes, and 1.5 times operation for 1 minute at ambient temperature of  $40^{\circ}$ .



### POWERFUL DEBUGGING SOFTWARE

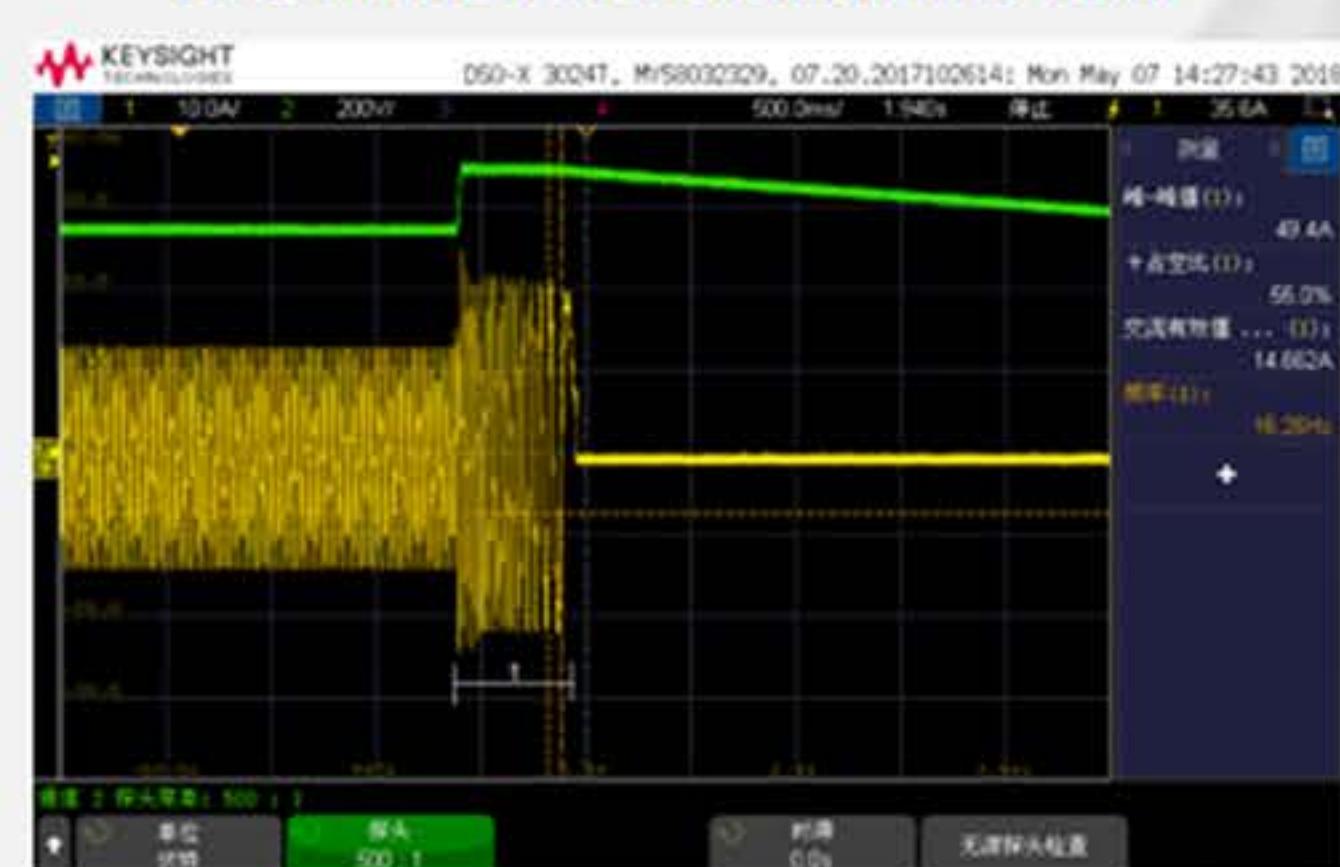
Support online oscilloscope function;  
Support parameter backup and download;  
Support function parameter modification;  
Support inverter software online upgrade.

## MULTIFUNCTIONAL AND USER FRIENDLY

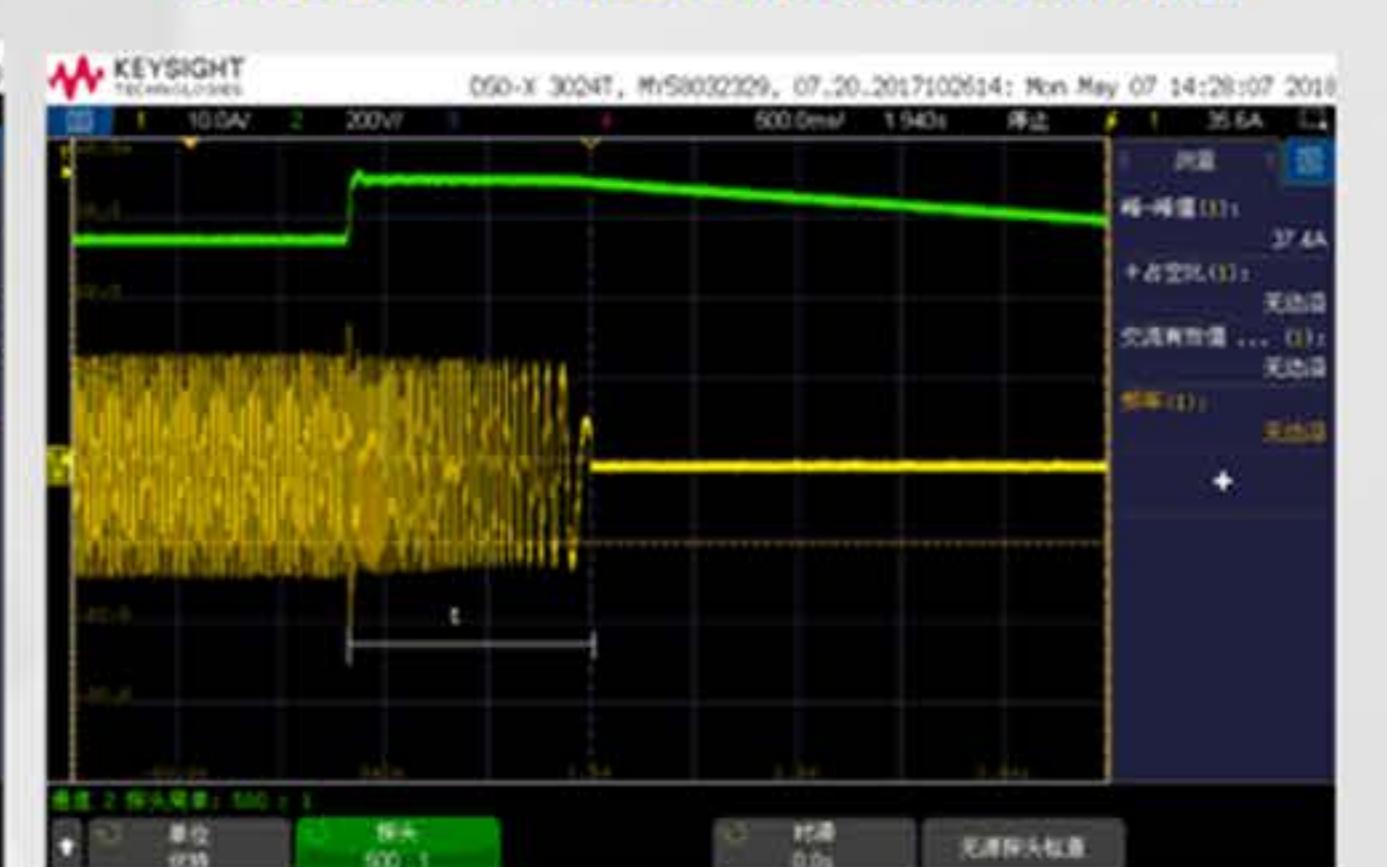
### DECCELERATION OVER EXCITATION FUNCTION

In many applications, the over-excitation function is set, the deceleration time is shortened by adjusting the motor output frequency and current, and the peripheral braking resistor and other accessories are reduced when the requirements for fast shutdown are met.

Deceleration overexcitation is valid



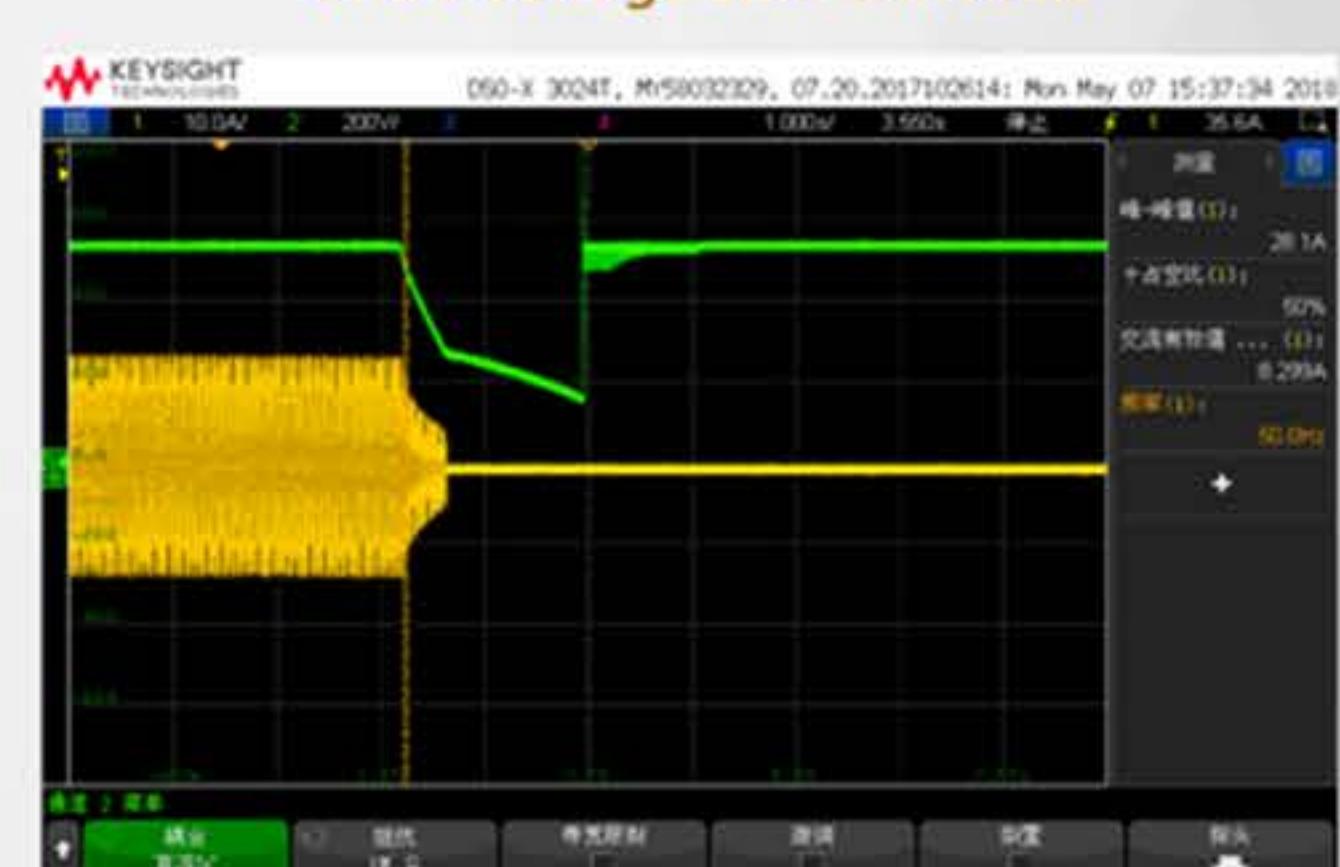
Deceleration over excitation is invalid



### UNDERVOLTAGE STALL FUNCTION

When the system is powered off instantaneously, the motor is controlled by the regenerative energy during deceleration to maintain the inverter running for a short period of time and reduce the risk of idling under the instability of the grid.

Undervoltage stall is invalid



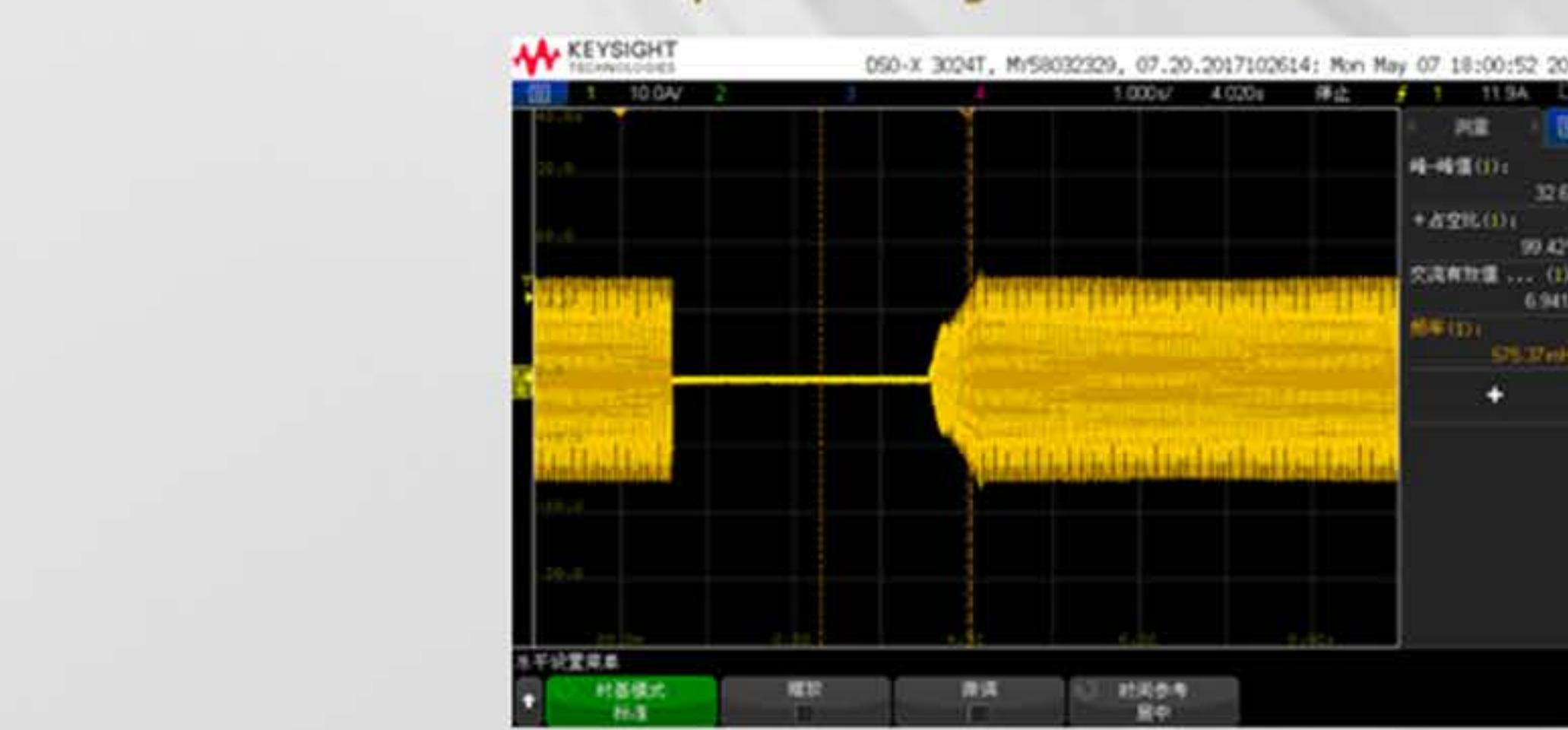
Undervoltage stall is valid



### EXCELLENT SPEED TRACKING

Non-impact smooth start for motors that do not stop rotating.

Speed tracking current waveform

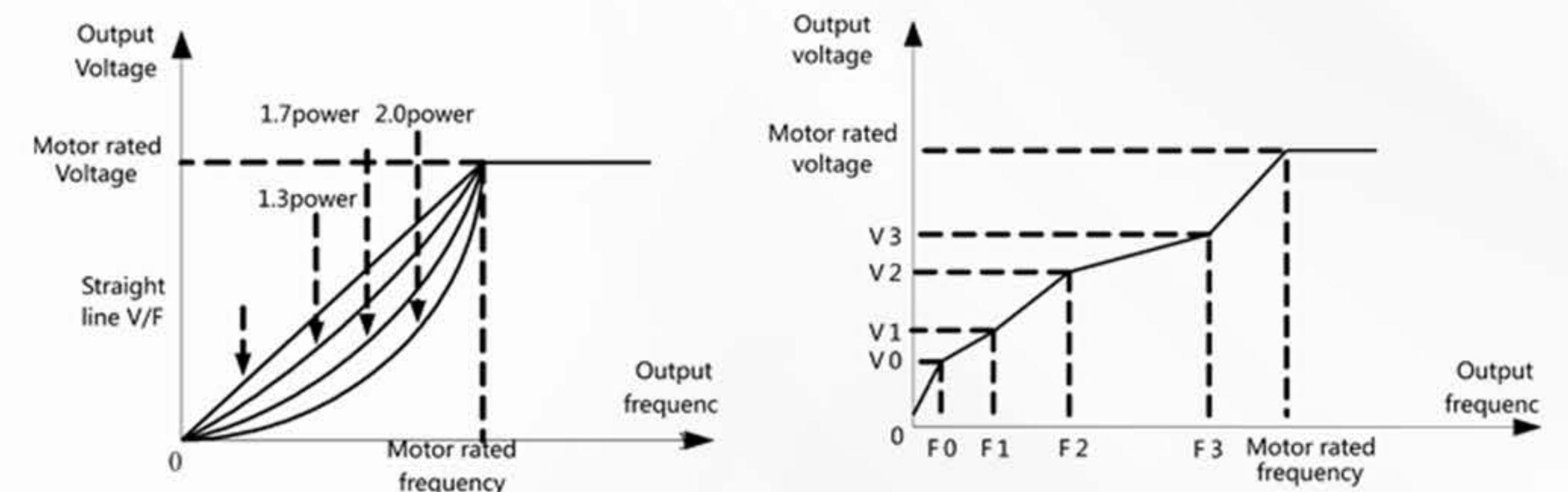
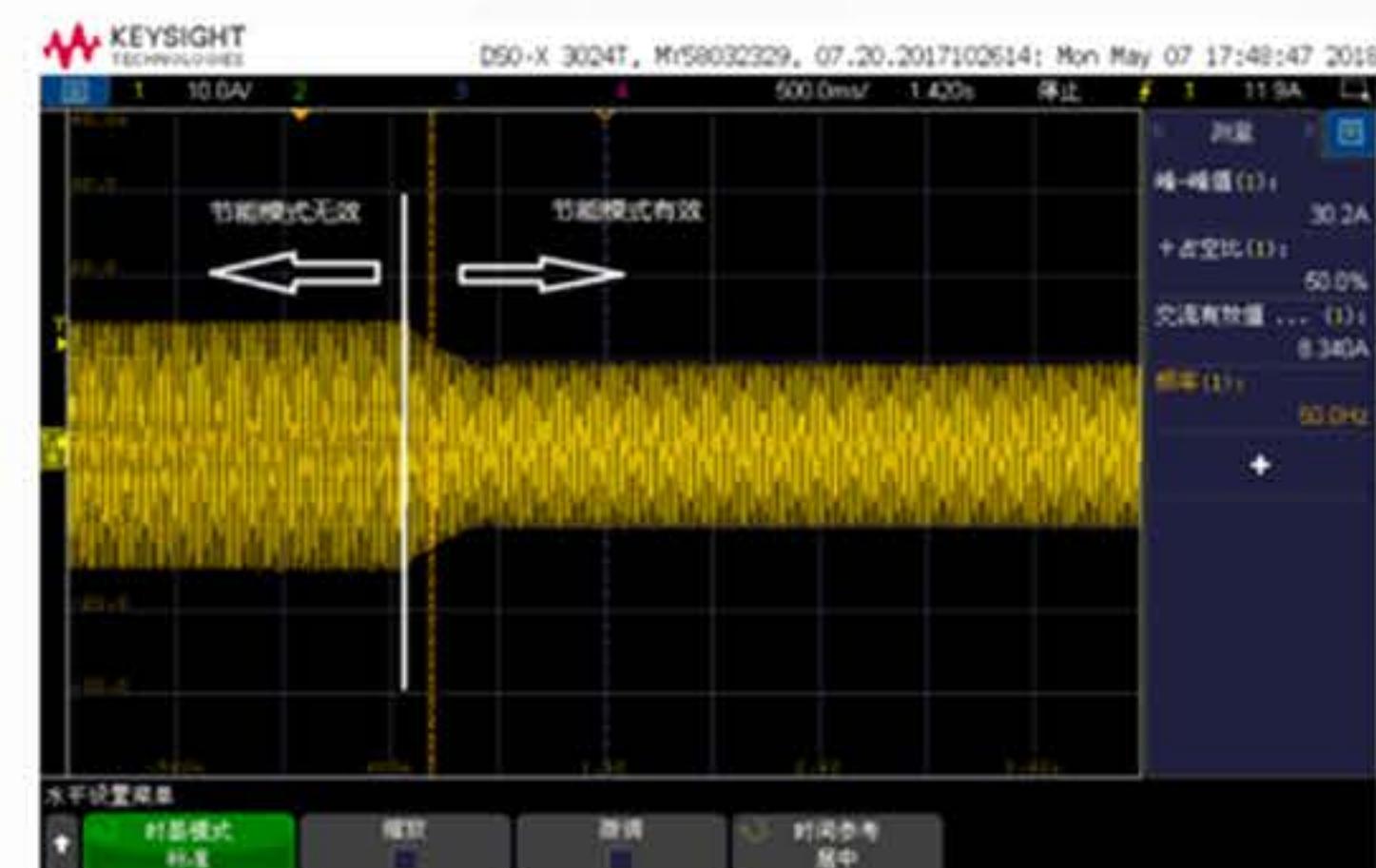


## MULTIFUNCTIONAL AND USER FRIENDLY

### ENERGY SAVING FUNCTION

It has excellent automatic energy saving function, only need to set the maximum energy saving target, as long as the operation meets the energy saving condition, it can enter the automatic skill state.

By setting the VF function, it can realize the application of 1 drag and long distance



## RELIABLE DEVICE

—

Adopt world-class brand devices



## METICULOUS JUST TO SURPASS



### INDEPENDENT AIR DUCT DESIGN

Independent air duct design, effectively preventing dust entering inverter, causing short-circuit and other faults and improving reliability;

Use bigger air volume and long life cooling fan effectively reduces the internal temperature rise of the inverter and ensures reliable and stable operation of inverter.



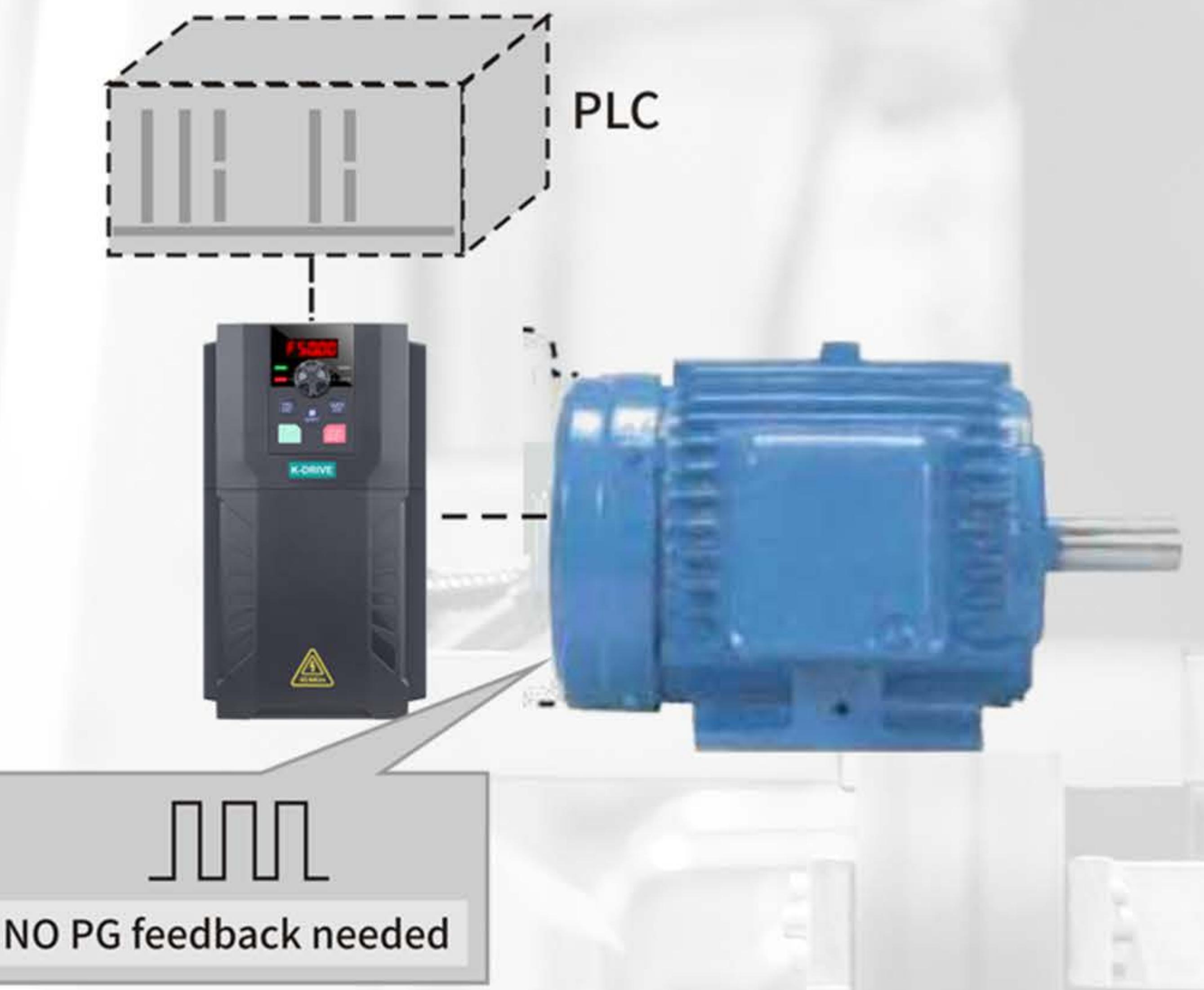
### PERFECT PROTECTION SYSTEM

Designed for 10 years of maintenance-free operation;

Cooling fan, capacitors, relays, and IGBTs have been carefully selected and designed for a life expectancy up to ten years;

\* Assumes the drive is running continuously for 24 hours a day at 80% load with an ambient temperature of 40°C.

## POSITIONING CAPABILITY WITHOUT EXTERNAL DEVICES



## ADVANCED DRIVE TECHNOLOGY



## USE MORE VARIETY

Control panel can be extended externally



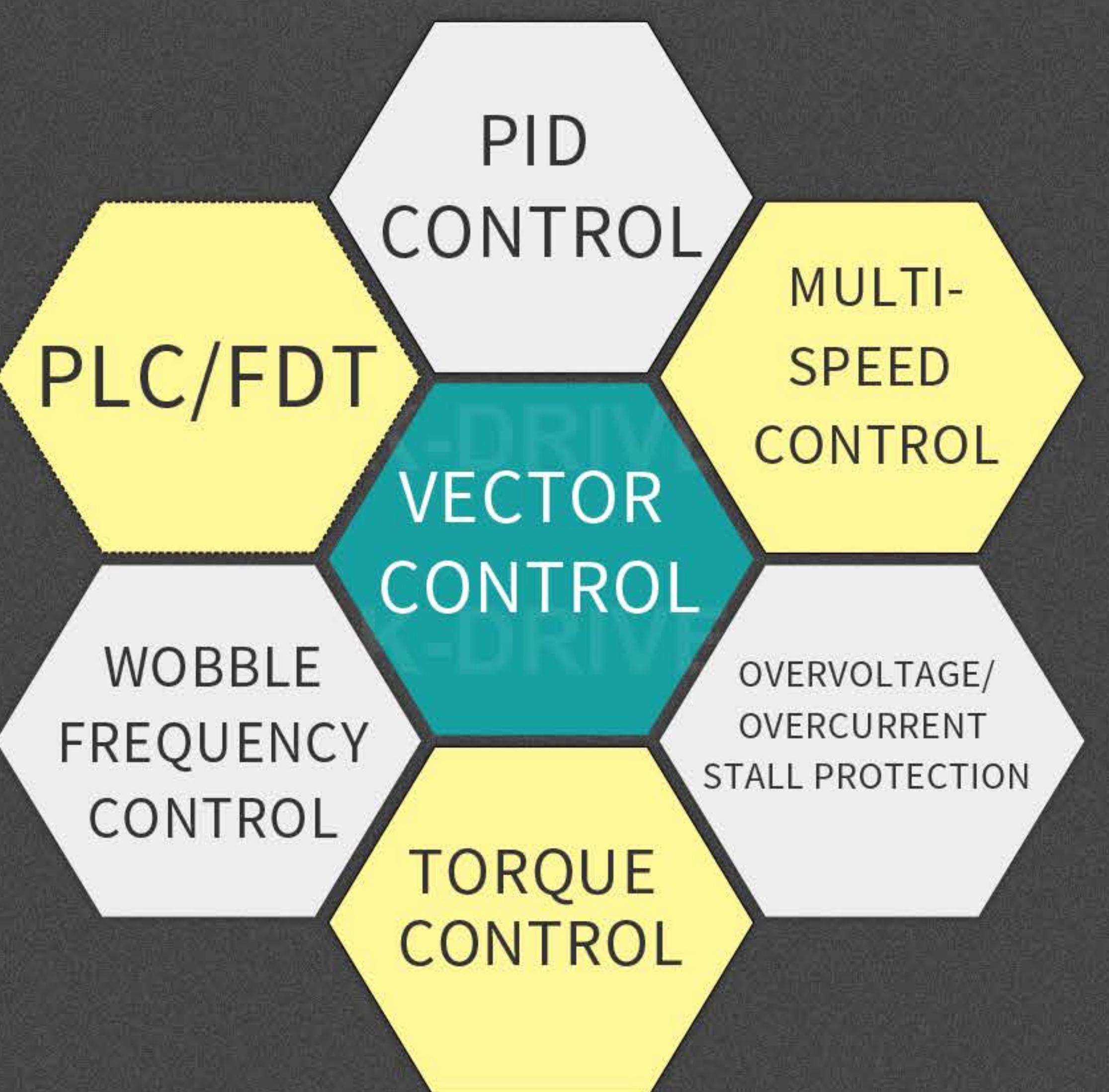
## NEW KEYBOARD

more convenient to use



# FEATURES A LOT

**POWER RANGE** Single-phase input: 220V 0.4kW~4.0kW Three-phase input: 380V 0.4kW~630kW



## OUTSTANDING ABILITY

### EMC Filter

C3 Level Filter Build-In Standardly  
Better EMC Performance

200%

120% long time running without trip.  
150% for 60 seconds  
180% for 10 seconds

### S Curve

S Curve Acceleration/Deceleration  
Better Start /Stop Performance

### IGBT

Selection Of Large Margin  
Current>2 Times of VFD Current

± 15%

Compatible with ±15% input voltage fluctuation, output voltage ± 15%.

### Flying Start

Restart The Running Motor Smoothly  
No Current Surge

## APPLICATION

Fans / Water Pumps / Injection Molding Machines / Extruders / Ball Mills / Screw Air Compressors / Winding Machines / Mixers / Conveyors / CNC Machine Tools / Hoists, etc.

Construction site factory water plant / hotel community bath / central air conditioning water system / paper machinery factory / farm / sewage treatment plant / fire hospital traffic / machine tool equipment, etc.



## EXTERNAL AND EXPANSION CARDS



Name	Model	Function
I/O expansion card 1	KD600-IO1	5 digital inputs, one relay output, one analog A02 output, one digital Y02 output, and one temperature detection (PT100/PT1000/PTC/KTY).
I/O expansion card 2	KD600-IO2	Two digital inputs, one relay output, one analog A02 output, and one LCD expansion network port RJ45 socket.
RS-485 communication card	KD600-ISO485	One isolated Modbus communication adapter card
CAN communication expansion card	KD600-CAN	CANOPEN communication adapter card
Profinet communication card	KD600-PN	Profinet communication card
Profibus-DP communication card	KD600-DP	Profibus-DP communication card
Ethercat communication card	KD600-Ethercat	Ethercat communication card
Open collector PG card (PG card 1 can only be applied to asynchronous machines; compatible with complementary output, the encoder card output DC power supply can be selected +12V or +5V (jumper selection))	KD600-PG1	
Differential input ABZ encoder card	KD600-PG3	ABZ differential signal input PG card
Resolver Interface Card	KD600-PG6	Applicable to resolver, DB9 interface, optional matching shielded encoder cable.
LCD screen	KD600-LCD	The LCD screen needs to be used with a 102 expansion card.

## Input & Output

Input voltage	1AC 220~240V(± 15%) 3AC 220~240V(± 15%) 3AC 380~460V(± 15%)
Input frequency	50Hz/60Hz ±5%
Output voltage	0~input voltage, deviation <±3%
Output frequency	0~600Hz

## Control Characteristics

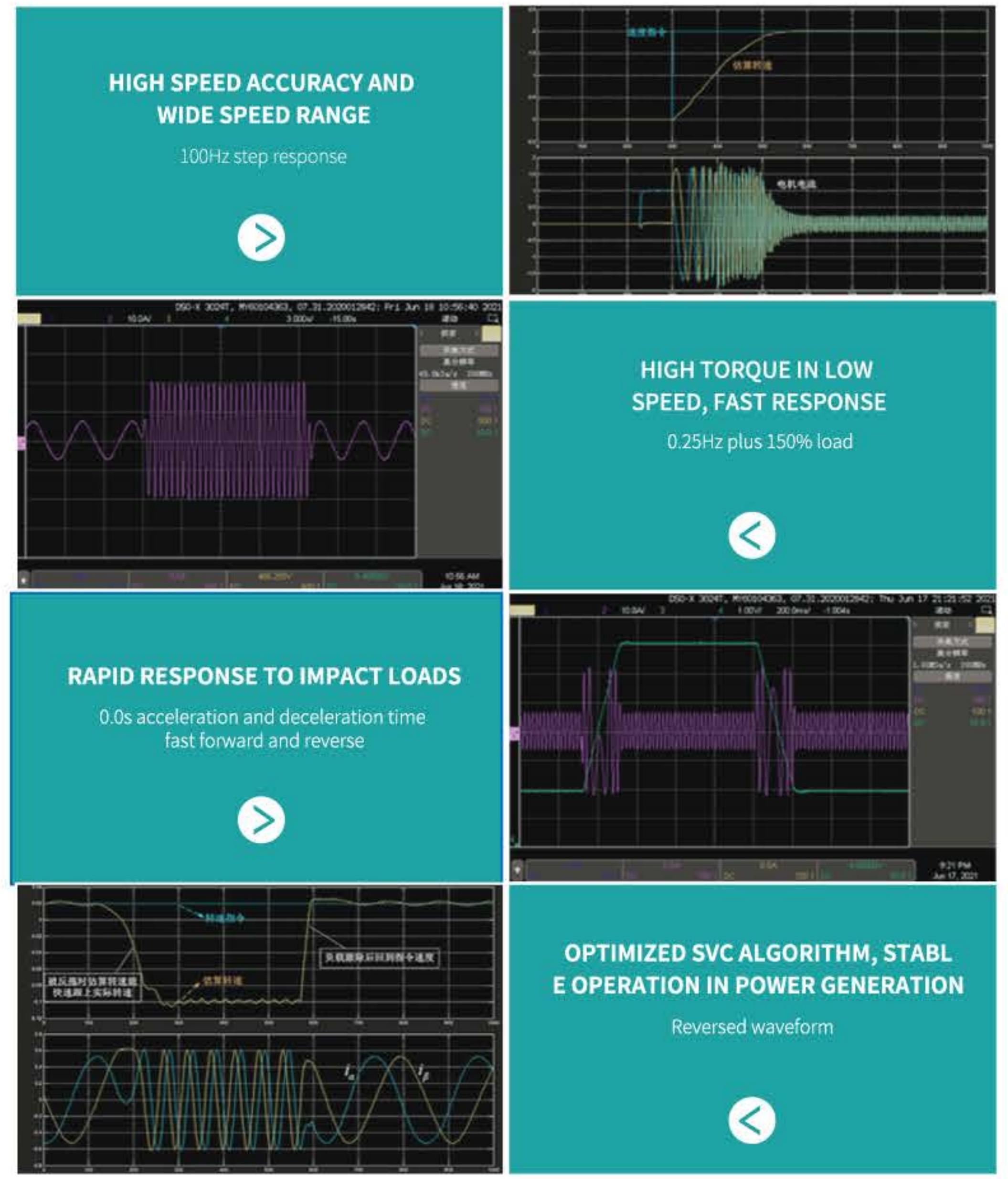
Control mode	v/f control Sensor-less vector control Torque control
Speed accuracy	±0,5% (V/f) ±0,2% (SVC)
Speed fluctuation	±0,3% (SVC)
Torque response	< 10ms (SVC)
Starting torque	0,5Hz: 150% (V/f) 0,25Hz: 180% (SVC)
Overload capability	150% Rated current -60s 180% Rated current -10s 200% Rated current -1s
Simple PLC Multi-step speed	16 speed External digital signal control Internal clock
PID function	Standard build-in
Communication	Modbus

## Featured functions

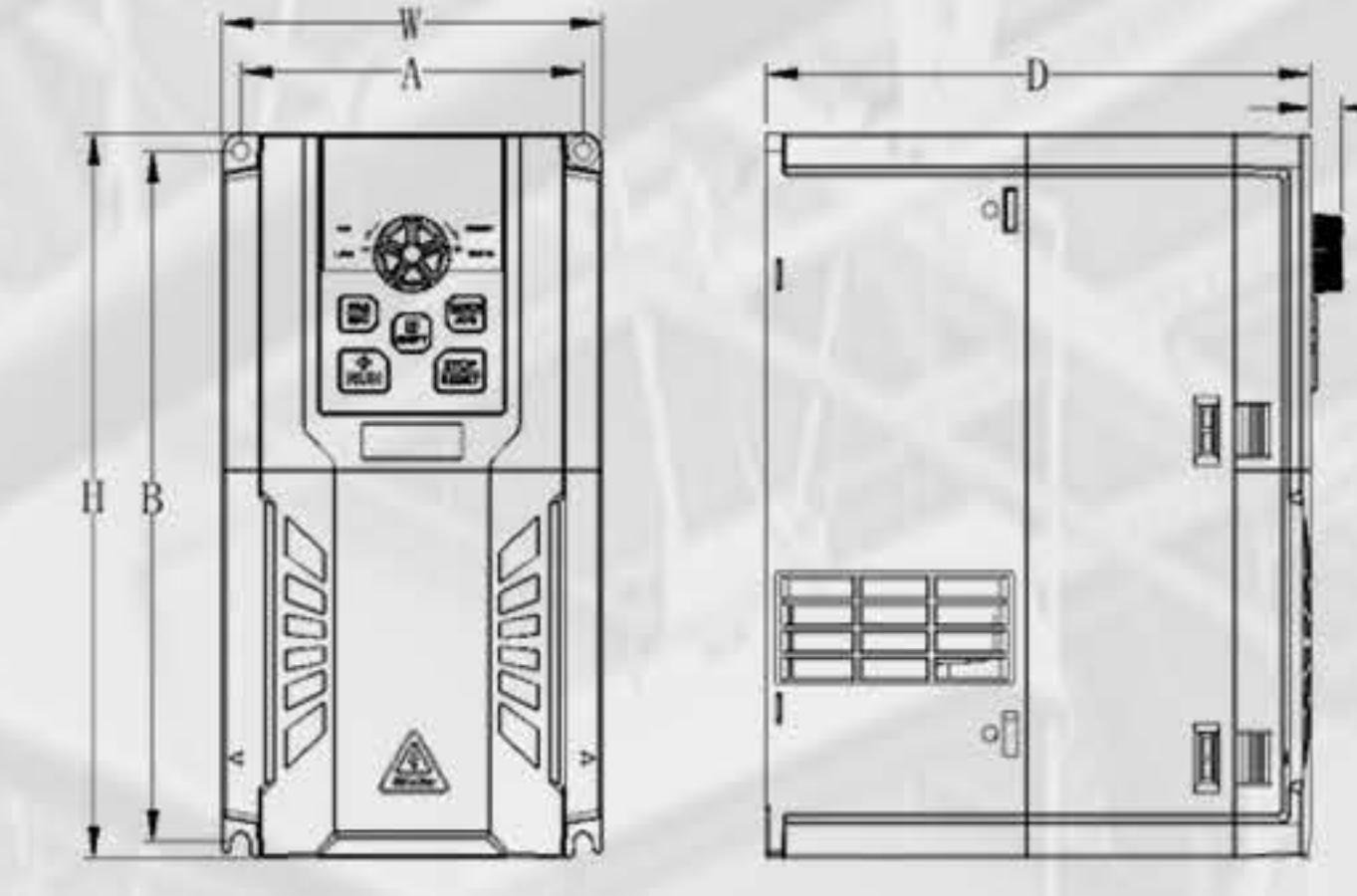
Featured functions	Input & Output delay Flexible parameters display AVR (Automatic Voltage Regulation) Timing control, fixed length control, etc. Simple PLC, 16-steps speed control Torque control build-in S curve acceleration/deceleration Multi-functional programmable keypad V/f separated control
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## Environment Limitation

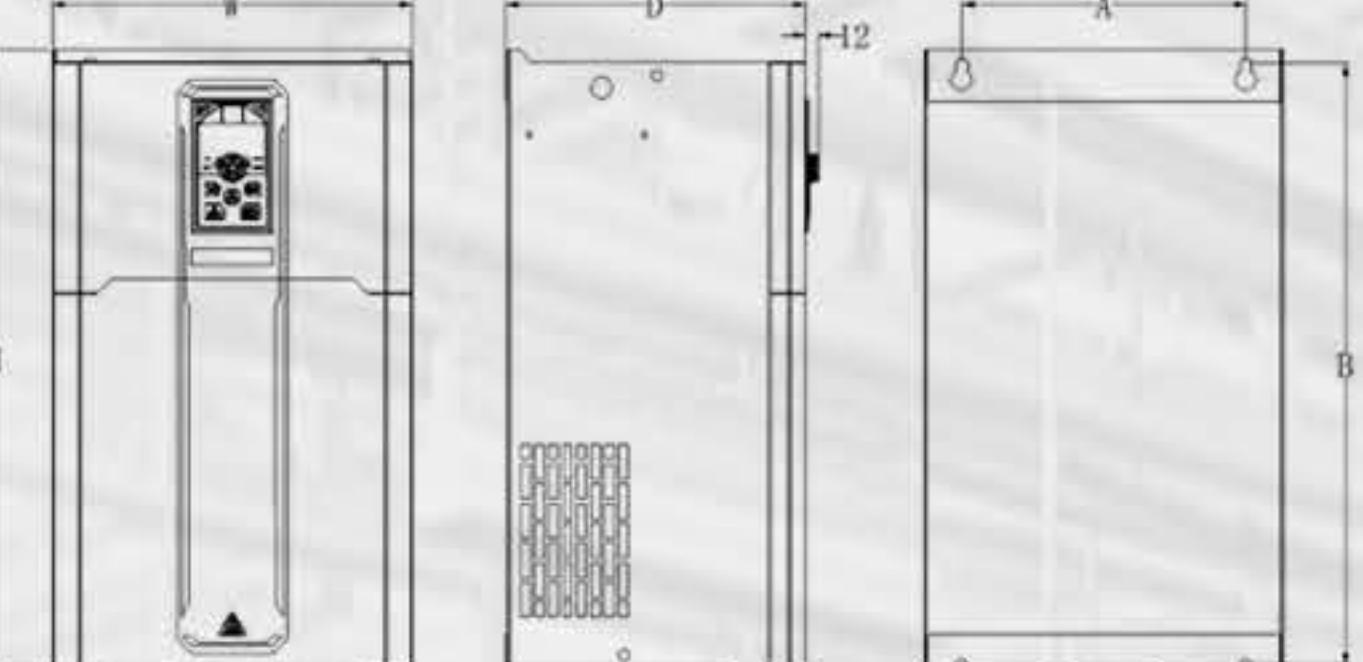
Installation location	Without direct sunlight, free from dust, corrosive gases, oil mist, flammable gases, water vapor, water drop and salt, etc.
Altitude	0~2000m Derated 1% for every 1000m when the altitude is above 1000 meters
Ambient temperature	-10°C~50°C (Output derated while the temperature is higher than 40°C)
Storage temperature	-20°C~+70°C
Relative Humidity	5~95% no condensation



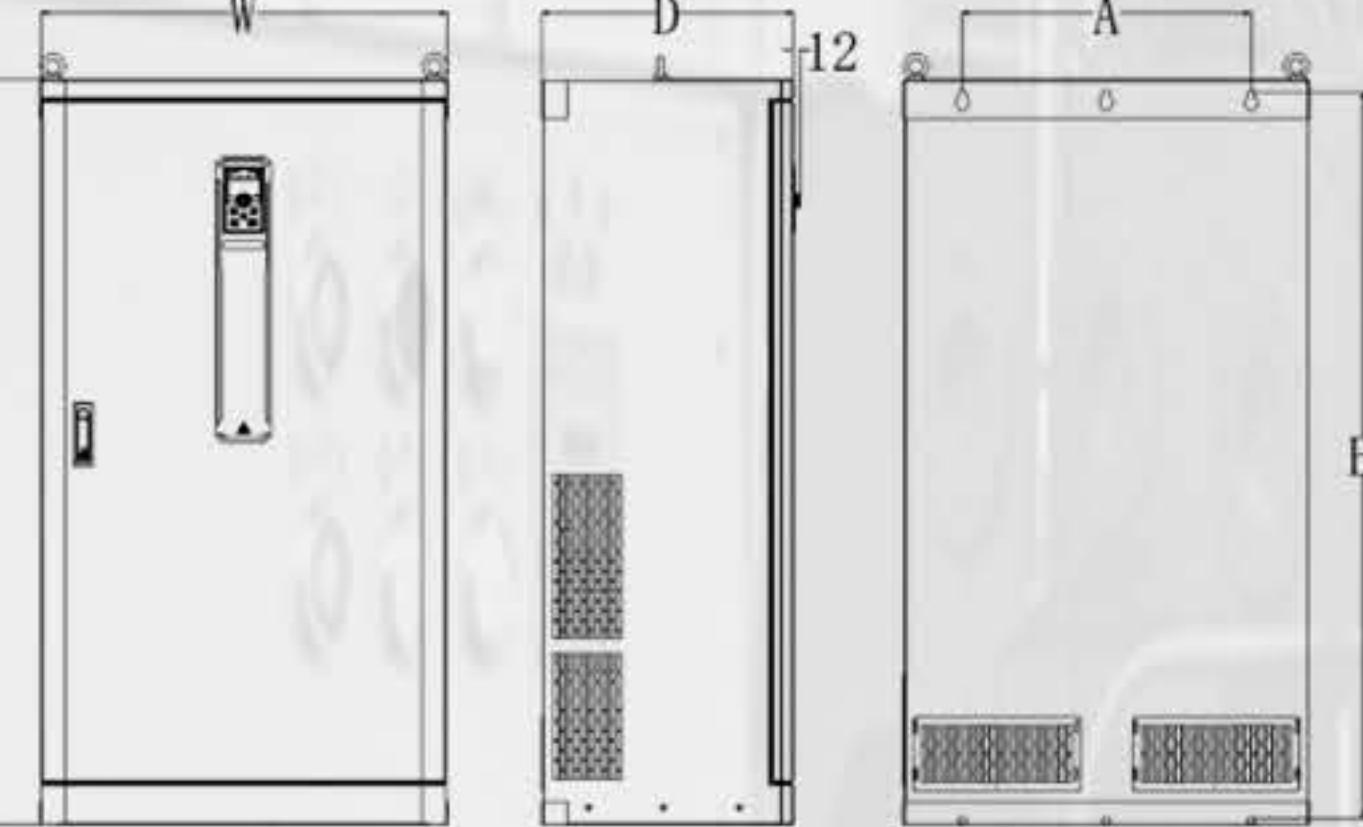
## BASIC WIRING DIAGRAM



Schematic diagram of plastic dimensions and installation dimensions below 22kW



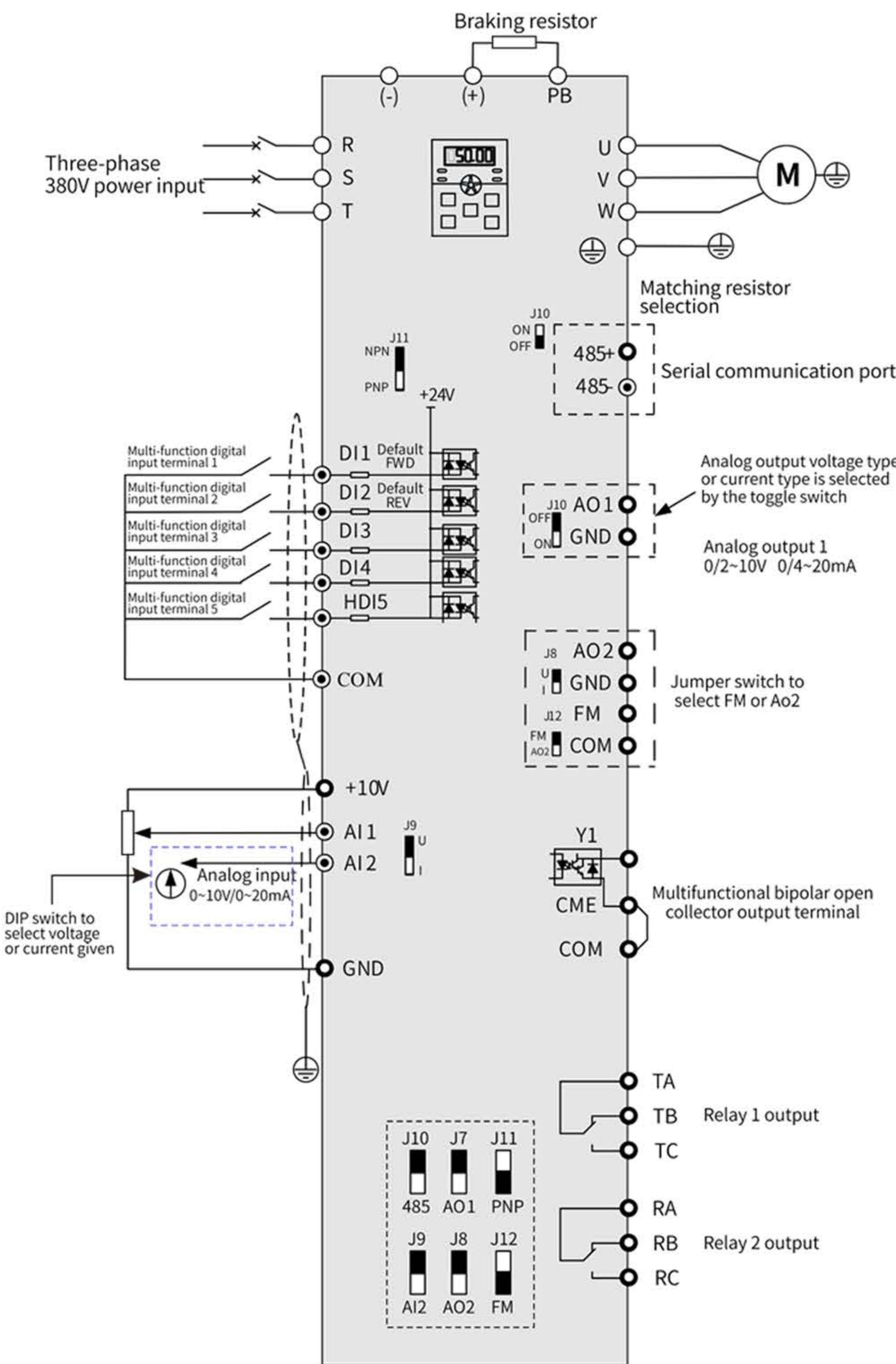
Schematic diagram of overall dimensions and installation dimensions of 30-132kW sheet metal chassis



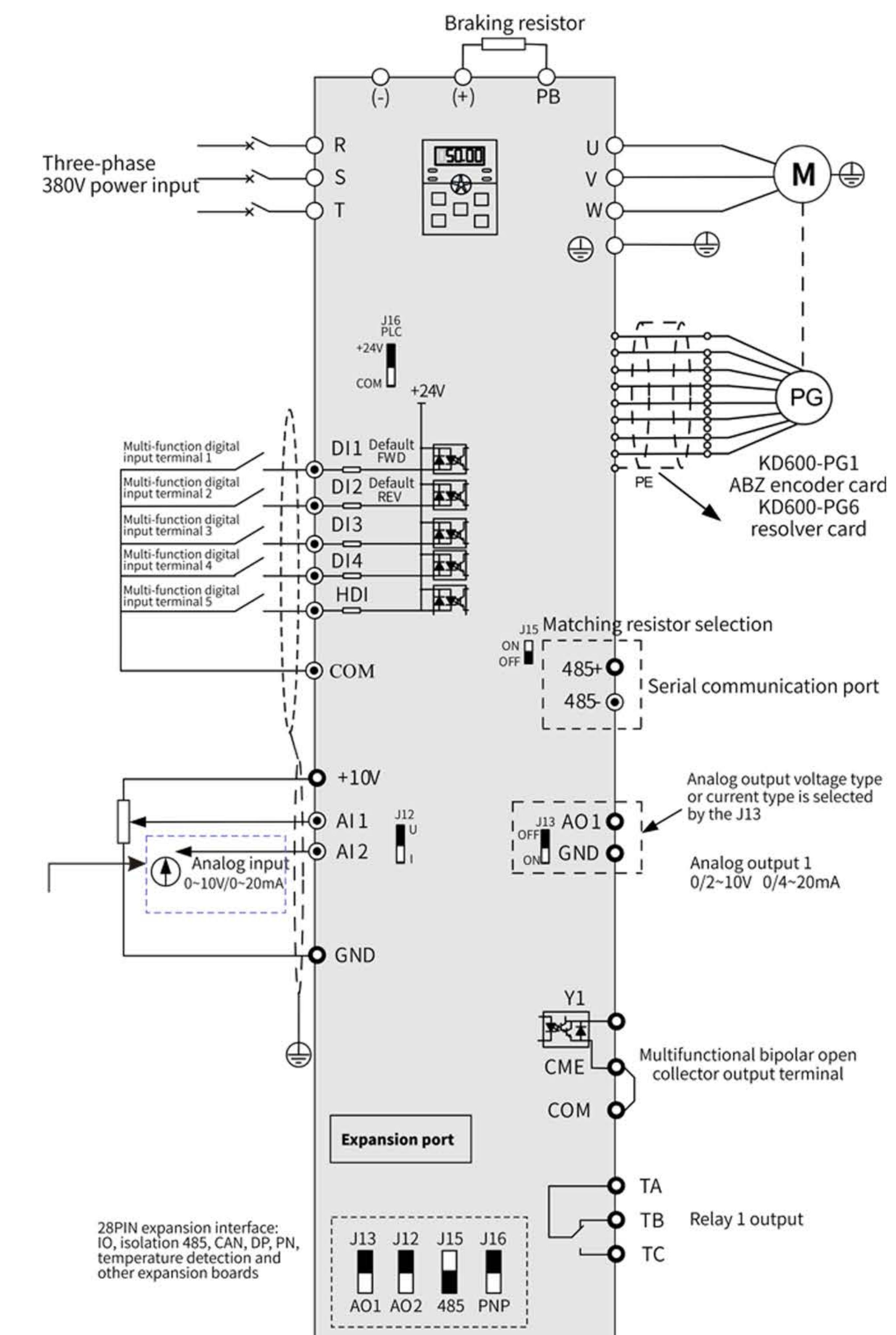
160kW Inverter Dimensions and Installation Dimensions

AC Drive Model	Adapter motor (kW)	Rated Input Current(A)	Rated Output Current(A)	Installation size(mm)	Dimensions (mm)	Aperture
	A	B	H	W	D	d
<b>Input voltage: single-phase 220V Range: -15%~20%</b>						
KD600-2S-0.4G	0.4	5.4	2.3			
KD600-2S-0.7G	0.75	8.2	4.0	76	156	165
KD600-2S-1.5G	1.5	14.0	7.0	86	140	5
<b>Input voltage: three-phase 380V Range: -15%~20%</b>						
KD600-4T-0.7G/1.5P	0.7	3.4	2.1			
KD600-4T-1.5G/2.2P	1.5	5.0	3.8	76	156	165
KD600-4T-2.2G/4.0P	2.2	5.8	5.1	86	140	5
KD600-4T-4.0G/5.5P	4.0	10.5	9.0	98	182	192
KD600-4T-5.5G/7.5P	5.5	14.6	13.0	110	165	5
KD600-4T-7.5G/9.0P	7.5	20.5	17.0	111	223	234
KD600-4T-9.0G/11P	9.0	22.0	20.0	123	176	6
KD600-4T-11G/15P	11	26.0	25.0	147	264	275
KD600-4T-15G/18.5P	15	35.0	32.0	160	186	6
KD600-4T-18.5G/22P	18.5	38.5	37.0	174	319	330
KD600-4T-22G/30P	22	46.5	45.0	189	186	6
KD600-4T-30G/37P	30	62.0	60.0	200	410	425
KD600-4T-37G/45P	37	76	75	225	255	206
KD600-4T-45G/55P	45	92	91	245	518	534
KD600-4T-55G/75P	55	113	110	260	310	258
KD600-4T-75G/90P	75	157	152	290	544	560
KD600-4T-90G/110P	90	180	176	350	350	268
KD600-4T-110G/132P	110	214	210	320	678	695
KD600-4T-132G/160P	132	256	253	410	295	10
KD600-4T-160G/185P	160	307	304	380	1025	1050
KD600-4T-185G/200P	185	345	340	480	330	10
KD600-4T-200G/220P	200	385	380			
KD600-4T-220G/250P	220	430	426			
KD600-4T-250G/280P	250	468	465	500	1170	1200
KD600-4T-280G/315P	280	525	520	590	365	14
KD600-4T-315G/350P	315	590	585			
KD600-4T-350G/400P	350	665	650	500	1255	1290
KD600-4T-400G/450P	400	785	725	700	400	16
KD600-4T-450G/500P	450	883	820			
KD600-4T-500G/550P	500	920	900			
KD600-4T-550G/630P	550	1020	1000			
KD600-4T-630G/710P	630	1120	1100			
KD600-4T-710G/800P	710	1315	1250			
KD600-4T-800G/900P	800	1525	1450			

## BASIC WIRING DIAGRAM



Three-phase inverter below 2.2kW

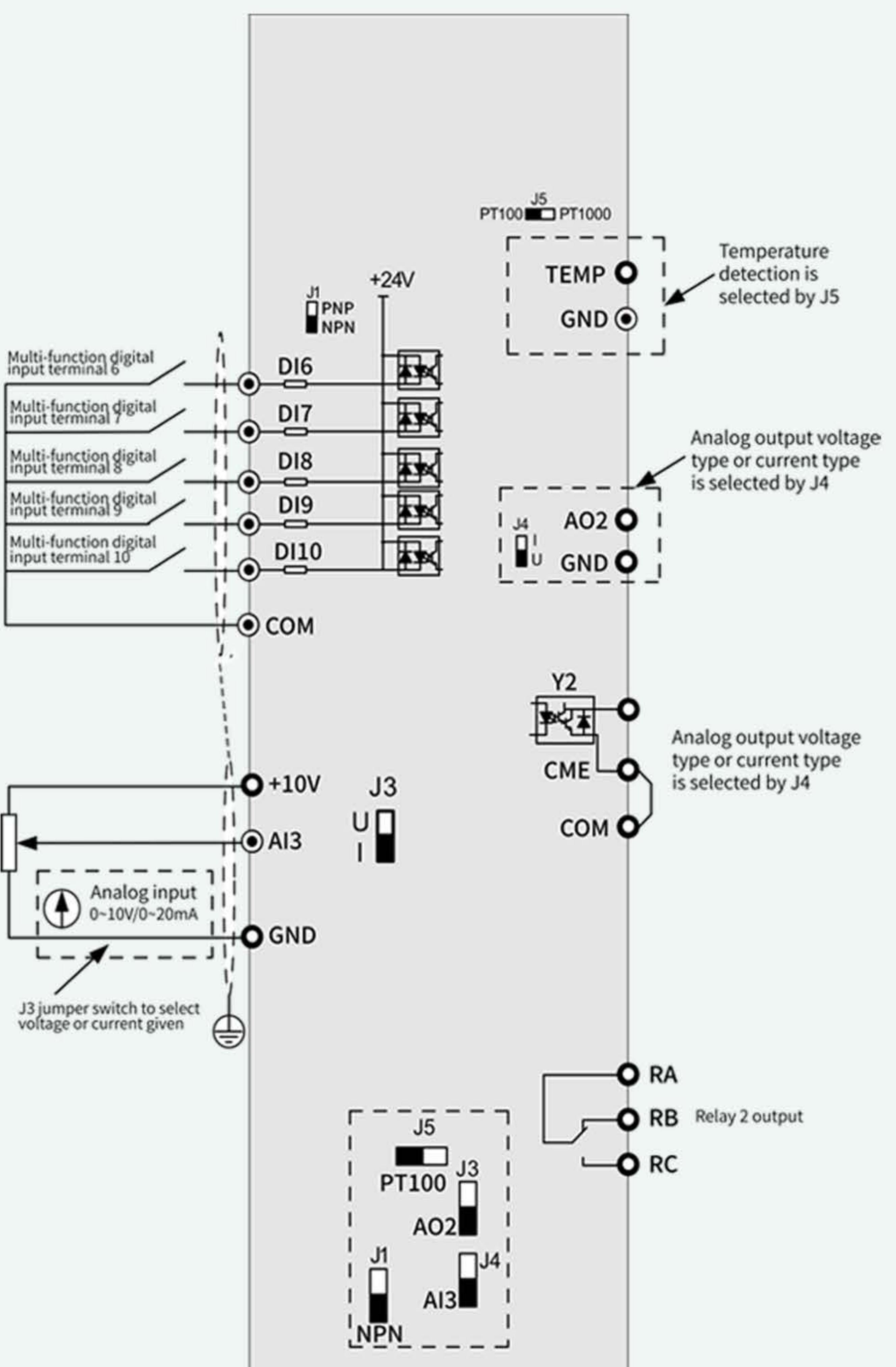


(4T/7T) Three-phase inverter above 4.0kW



## CONTROL CIRCUIT TERMINAL AND WIRING

### Control circuit terminal and wiring



KD600-IO1 expansion card

### Three-phase 220V/380V below 2.2 KW

GND	AO1	485-	DI1	DI2	DI3	DI4	HDI5	+24V	RA	RB	RC	
+10V	AI1	AI2	485+	CME	COM	Y1	AO2	FM	COM	TA	TB	TC

### Three-phase 380V/660V 4.0KW or more

+10V	AI1	AI2	DI1	DI2	DI3	DI4	HDI	T/A	T/B	T/C
GND	GND	AO1	485+	485-	CME	COM	Y1	FM	COM	+24V
RA	RB	RC	COM	DI6	DI7	DI8				

GND	TEMP	AI3	AO2	DI9	DI10	Y2
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### Control terminal function description

Sort	Terminal	Name	Function Description
Power supply	+10V-GND	External +10V power supply	Provide +10V power supply to the outside, the maximum output current: 10mA Generally used as working power supply of external potentiometer, potentiometer resistance range: 1~5kΩ
	24V-COM	External +24V power supply	Provide +24V power supply to the outside, generally used as the working power supply of digital input and output terminals and external sensor power supply, Maximum output current: 200mA
Analog input	AI1-GND	Analog input terminal 1	1. Input voltage range: DC0~10V 2. Input impedance: 100kΩ
	AI2-GND	Analog input terminal 2	1. Input range: DC0~10V/4~20mA, determined by the CL3 DIP switch on the control board, the factory is voltage mode. 2. Input impedance: 100kΩ for voltage input, 500Ω for current input.
Digital input	DI1-COM	Digital input 1	1. Optical coupling isolation, compatible with bipolar input, switch by DI DIP switch, the factory is NPN mode
	DI2-COM	Digital input 2	2. Input impedance: 3.3kΩ
	DI3-COM	Digital input 3	3. Voltage range for level input: 9~30V
	DI4-COM	Digital input 4	4. HDI5 can be used as high-speed input port, the maximum input frequency is 50KHz
	DI5-COM	Digital input 5	5. DI6~DI10 are expansion board interfaces.
	DI6-COM	Digital input 6	
	DI7-COM	Digital input 7	
	DI8-COM	Digital input 8	
	DI9-COM	Digital input 9	
	DI10-COM	Digital input 10	

Sort	Terminal	Name	Function Description
Digital input	DI1-COM	Digital input 1	1. Optical coupling isolation, compatible with bipolar input, switch by DI DIP switch, the factory is NPN mode
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	DI6-COM	Digital input 6	
	DI7-COM	Digital input 7	
	DI8-COM	Digital input 8	
	DI9-COM	Digital input 9	
	DI10-COM	Digital input 10	
Analog output	AO1-GND	Analog output 1	The voltage or current output is determined by the DIP switch on the control board (refer to the bit number of the terminal wiring diagram). Output voltage range: 0~10V
	AO2-GND	Analog output 2	Output current range: 0~20mA
Digital output	Y1-CAE	Digital output 1	Optocoupler isolation, bipolar open collector output Output voltage range: 0~24V Output current range: 0~50mA Note: The digital output ground CAE and the digital input ground COM are internally isolated, but the CAE and COM have been externally short-circuited before leaving the factory (in this case, Y1 is driven by +24V by default). When Y1 wants to drive with an external power supply, the external short connection between CAE and COM must be disconnected.
	FM (optional Y2)	High-speed pulse output	Analog voltage/current input, choose voltage or current input by Setting JP3 jumper. Factory default: voltage input (Grounding: GND)
Communication Interface	485+, 485-	Modbus communication interface	Modbus communication interface, you can choose whether to need communication matching resistance through the DIP switch (refer to the bit number of the terminal wiring diagram). If Profibus communication function is required, please select KD600 series expansion card and Profibus DP card.
	TA-TB	Normally closed terminal	Contact drive capability: AC250V, 3A, COSφ=0.4. DC30V, 1A
Relay output 1	TA-TC	Normally open terminal	
	RA-RB	Normally closed terminal	Contact drive capability: AC250V, 3A, COSφ=0.4. DC30V, 1A
Relay output 2	RA-RC	Normally open terminal	
	Keyboard extension cable interface	Control board RJ45 interface	External keyboard interface, can use standard network cable for external extension.



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